



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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5181068

split

D2204-9
Job Sheet 190459-A



Part No: D2204-9

Job Qty: 6 pcs

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/15/19

Description:

Type: Stock

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	6 pcs	3/15/19	3/15/19	0.00	0.25	Small Fab - 1		MAY 14 2019
150	QC 3	6 pcs	3/15/19	3/15/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
							QC 3 - 43		
							QC 3 - 24		
160	Packaging 3-1 - Stock - B4B	6 pcs	3/15/19	3/15/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		

DAS
28
7-89

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	6 pcs	3/15/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-89
Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY*** Descriptions: 150 - (QC3- Inspect Part Finish) ***KEEP ONE D5422-1 WITH ASSEMBLY*** 160 - (Identify as per dwg & Stock Location: _____) ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG*** 170 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
AN310C5	Nut	6 Ea (1 ea)	130-Small Fab - 1		
D2204-9R	Rubber Latch	6 pcs (1 ea)	130-Small Fab - 1		
D5422-1	Latch Bracket	6 pcs (1 ea)	130-Small Fab - 1		
D5422-3	Latch Mount	6 pcs (1 ea)	130-Small Fab - 1		
MS24665-151	Cotter Pin	6 Ea (1 ea)	130-Small Fab - 1		
NAS1149C0563R	Washer	12 Ea (2 ea)	130-Small Fab - 1		
AN5C22	Bolt	6 Ea (1 ea)	150-QC 3	5156468	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
130-Small Fab - 1	AN310C5	6	29	0	
	D2204-9R	6	2	0	
	D5422-1	6	22	0	
	D5422-3	6	13	0	
	MS24665-151	6	389	0	
	NAS1149C0563R	12	484	0	
150-QC 3	AN5C22	6	20	0	
Part Specifications					
Specifications could not be found.					



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D2204-9

Job Sheet 190459



split
4

Part No: D2204-9

Job Qty: 10 ea

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Due Date: 3/15/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off 9-89
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Start up Operation	10 Ea	3/15/19	3/15/19	0.00	0.00	Start Up Small Fab-4			
130	Small Fab	10 pcs	3/15/19	3/15/19	0.00	0.42	Small Fab			
150	QC	10 pcs	3/15/19	3/15/19	0.00	0.00	QC3			
160	Packaging	10 pcs	3/15/19	3/15/19	0.00	0.00	Packaging3			
170	QC21-SA	10 Ea	3/15/19	3/15/19	0.00	0.00	QC21			

Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY***

Descriptions: 150 - ***KEEP ONE D5422-1 WITH ASSEMBLY***

160 - ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG***

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5	Nut ST331	10 Ea (1 ea)	110-Start up Operation	5156649.48
AN5C22	Bolt ST336	10 Ea (1 ea)	110-Start up Operation	5180745
D2204-9R	Rubber Latch	10 pcs (1 ea)	110-Start up Operation	5172436
D5422-1	Latch Bracket ST162	10 pcs (1 ea)	110-Start up Operation	5172436
D5422-3	Latch Mount ST162	10 pcs (1 ea)	110-Start up Operation	5172436
MS24665-151	Cotter Pin FPO01	10 Ea (1 ea)	110-Start up Operation	5144955
NAS1149C0563R	Washer ST265	20 Ea (2 ea)	110-Start up Operation	5167660



Container No: S181066



Part: D2204-9

Job No: 190459

Serial No/Batch: S181066

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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required	Inventory	Allocated
)	28	0
)	9	0
)	16	0
)	0	0
)	19	0
)	556	0
)	120	0

Date: 05/14/19

Plex 2/8/19 1:37 PM dart.lacelle.linda